







## **MACHINERY AND ENGINEERING**

**CONCRETE AND CRUSHING SCREENING BATCHING PLANTS** 

خطوط انتاج الخرسانة الثابتة والمتنقلة خطوط كسارات الحجر و السكرين (باودر الحجر)

# PRODUCT CATALOGUE گالوك المنتجات





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#### **OUR QUALITY POLICY**

Our company adopts a management understanding that centers on a client-oriented constant optimization and ensures further participation for our works in concrete plant manufacturing and construction machinery selling sectors.



#### **OUR MISSION**

Our most important mission is to attach particular importance to customer demands, to adopt a modern understanding of management that shows respect to the environment, nature and society, and appreciates human resources, supports creativity and helps with its development and depends on open communication, to make use of all resources efficiently, to create a feeling of uniformity among our clients, partners and employees, and finally to make this success story permanent and become a mostly preferable brand in global markets.



## ABOUT ASUR MACHINERY

#### ASUR MAKİNA VE MÜHENDİSLİK A.Ş., incorporated in 2012 ASUR

commenced production in 2006 and moved a new plant of 12,000 m<sup>2</sup> areas in 2008, thus it has proved that it was an ambitious brand in this sector as well. We intend to set new targets for future by means of paving the ground for new investments and new markets, to become a mostly preferred brand within the sector and to create a global brand.



#### **ASUR MACHINERY**

More mixer option for all your concrete productions.

As ASUR, we take into consideration any requirements of all concrete plant users. The mixers that can meet the demand for the requirement to produce concrete in all capacities ASUR MAKINA VE MÜHENDISLIK in other different fields in the company of Italian-origin mixers have become the most significant preference in concrete plants and the most critical part that has a great importance for your projects.

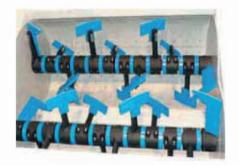
ASUR also offers its ready-mixed concrete plant users with single shaft and twin shaft in addition to continue mixers that are manufactured for RCC roller compact concrete productions such as all kinds of dam highways and airports.

#### **ASUR TWIN SHAFT MIXER (TURKEY)**



#### ASUR SINGLE SHAFT MIXER (TURKEY)







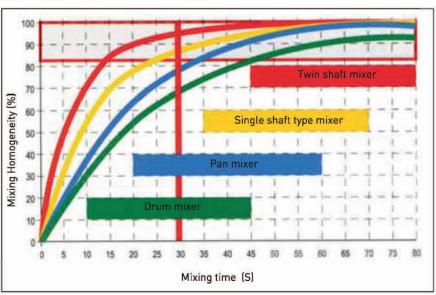
#### **OMG PLANET TYPE MIXER**



#### **CONTINUOUS MIXER FOR RCC PLANT**



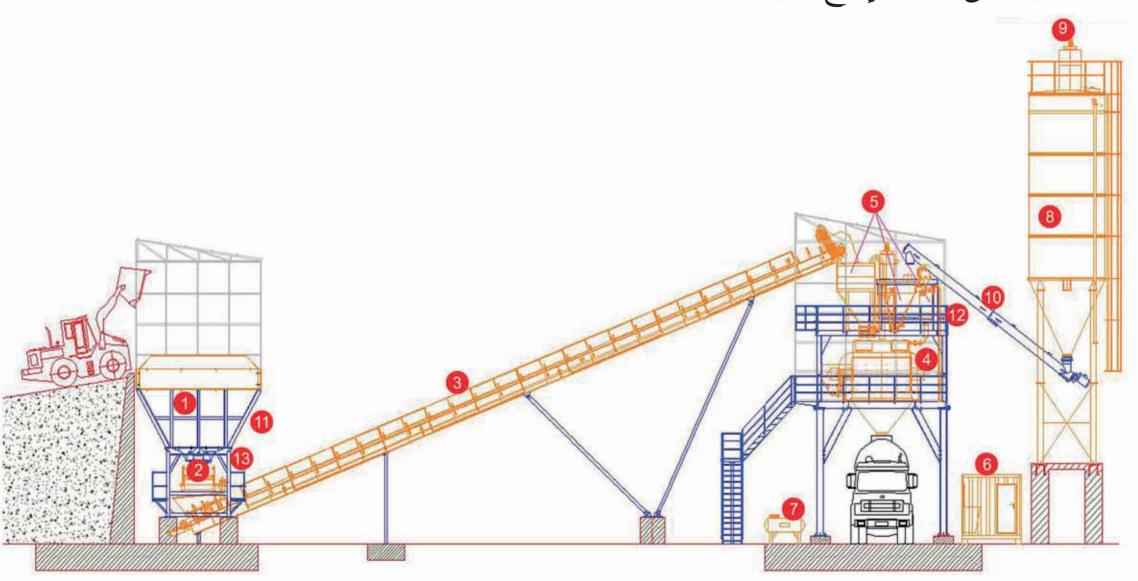






## LET'S GET TO KNOW OUR CONCRETE BATCHING PLANT

## لنتعرف على مكائننا لإنتاج الخرسانة



الهوبرات و سيور التوزين والنقل 1-2- Aggregate Bunker, Weigh Conveyor and Plate



مجموعة هوبر التوزين

- 5- Weighing Group
- Cement weighing bunker
- Water weighing bunker
- Additive bunker



الحلزون الناقل للإسمنت 10- Screw conveyor



غرف التحكم 6- Control cabinet



11- Moisture Probe



سيور النقل المغذية للخلاطات 3- Mixer Feeding Conveyor



كمبريسر ضاغط الهواء 7- Compressor



التحكم بالرطوبة



الخلاطات 4- Mixer



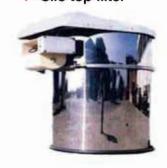
السايلو (صومعة) الاسمنت 8- Cement silos



منصة الخلاطات 12- Mixe chassis covering



فلتر السايلو(الصومعة) 9- Silo top filter



صمامات البوابات الهوائية 13- Casting Valve





#### **ASUR MACHINERY CONCRETE PLANTS AUTOMATION AND CONTROL**

#### Your concrete plant are under your control

#### **BASIC AUTOMATION SYSTEM**

The command and control system is basically realized with SIEMENS PLC and operator's panel. With the BETOSYSTEM, SUNSET, device, which has been developed with great knowledge and experience, and is constantly improved, as well as process weight and dosage algorithms, high capacity and excellent weight and dosage precision can be achieved and monitored.

On the command panel, the reflection diagram and a mimic diagram including the button, switch signal lights are placed as a standard. All equipment can be commanded semi or full automatically with the buttons placed on the mimic diagram. The great and comprehensive data transfer is achieved incredibly fast by means of minimizing the cabling.

The infrastructure works have been prepared for necessary software and hardware options that

offered so many technological opportunities thanks to the system installed. All kinds of remote access (local network, internet, phone lines) offer alternative opportunities for intervention and service options. SIEMENS PLC ensures uninterrupted production opportunity in any and medium conditions thanks to MMC circuits that deploy high-speed products.

#### COMPUTER AIDED SUPERVISORY CONTROL AND **DATA ACQUISITION (SCADA) SYSTEM**

The SCADA program operates on SIEMENS plc pack and ensures an excellent compatibility with the sense of Totally Integrated Automation.

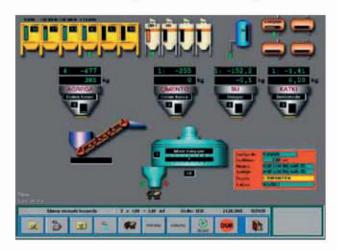
This system operates on computer screen as supported with animation. Commands and controls, entering parameters, failure indications, prescriptions, reports and other similar transactions run on the computer.

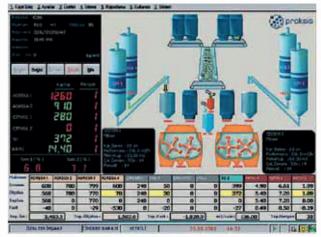




## مجموعة الكهرباء والبرمجة الإلكترونية

All production and shipping data are registered in the data base in details. Therefore, the user and surrounding units are enabled with quite flexible data management and sharing.













You can access **ASUR** for the optional concrete plants you need for any kind of concrete production within your construction projects and get information in this respect.







As a strong solution partner of your concrete needs within your construction projects, **ASUR** shall provide your projects to be utilized in more effective, productive and economic way with the concrete plants manufactured using special design, developed engineering infrastructure and state-of-the-art technology by means of its grouped concrete plants according to your various concrete needs for your several projects.

#### 35 m<sup>3</sup> / hr CONTAINER TYPE CONCRETE BATCHING PLANTS





#### TECHNICAL SPECIFICATIONS / ASURMAK STN 35 K

Concrete Plant's Capacity		Bucket system		Compressor	
Compacted concrete, m <sup>3</sup> /h	30	Dry loading capacity in kg	1000	Capacity in liter/min	1100
Mixer Specifications		Max. loading capacity ing kg	1200	Operating pressure, kg/cm <sup>2</sup>	7.5
Mixer capacity, m <sup>3</sup>	0.5	Engine power, kW	7.5	Engine power, kW	5.5
Dry concrete capacity, liter	750	Bucket velocity in m/s	0.4		
Capacity of compacted concrete, liter	500			Water pump	
Engine power, kW	18.5	Weighing capacities		Capacity in m <sup>3</sup> /h	15
Mixer type	single shaft	Aggregate weighing kg	1000	Operating pressure, bar	2-4
mixer		Cement weighing kg	300	Tank storage, m <sup>3</sup>	0-5
		Water weighing kg	150		
Aggregate bunker		Additive weighing kg	20	Total engine power	
No of aggregate bunker cell	3-4	Screw conveyor		Standard silo, silo/kW	60 (2 silos)
Capacity of bunker cell, m <sup>3</sup>	15-20	Diameter in mm	193		
Total bunker capacity, m <sup>3</sup>	60 -80	Length, mm	7500		
		Engine power, kW	7.5		
Aggregate weighing bunker					
Bunker capacity	4 x 15	Cement silo			
Width, mm	600	Capacity in tons	50		
Length, mm	9900	Number	1-2		
Engine power, kW	7.5				

#### **ASURMAK STN 35 K**

(New ideas, new projects)

Does it take quite a lot of time to reach to the concrete in your projects or do you have to convey concrete from long distances? Here is a real solution for you: ASURMAK STN 35 K is at your service for all your concrete requirements in any of your projects. The major annoyance and constraint expressed in surveys and client inquiries we have been conducting approximately for one year is that you cannot supply cements for your projects from foreign companies. Considering this, we designed ASURMAK STN 35 K to have a much more mobilized approach to all your projects with its easy and practical conveyance, assembling, commissioning as well as concrete production and disassembling when you complete your project.

ASURMAK STN 35 K is forwarded on site in our factory, ready to be used with all assembling (power, automation, pneumatics) works and it is put into commissioning in a very short time











TECHNICAL SPECIFICATIONS / ASURMAK STN 60					
Concrete Plant's Capacity		Mixer conveyor belt		Compressor	
Compacted concrete, m <sup>3</sup> /h	60	Width, mm	800/800	Capacity in liter/min	1500
		Length, mm	27000/25000	Operating pressure, kg/cm <sup>2</sup>	7.5
Mixer Specifications		Engine power, kW	22/22	Engine power, kW	7.5
Mixer capacity, m <sup>3</sup>	1.0				
Dry concrete capacity, liter	1500	Weighing capacities		Water pump	
Capacity of compacted concrete, liter	1000	Aggregate weighing kg	2500	Capacity in m <sup>3</sup> /h	25
Engine power, kW	45	Cement weighing kg	500	Operating pressure, bar	2-4
Mixer type	single shaft mixer	Water weighing kg	300	Tank storage, m <sup>3</sup>	1
Aggregate bunker	170	Additive weighing kg	20	2	
No of aggregate bunker cell	4			Total engine power	
Capacity of bunker cell, m <sup>3</sup>	20-30	Screw conveyor		Standard silo, silo/kW	125 (2 silos)
Total bunker capacity, m <sup>3</sup>	80-120	Diameter in mm	219		
		Length, mm	10000-11500		
Aggregate weighing bunker		Power, kW	11		
Bunker capacity	4 x 20/4x30	Cement silo			
Width, mm	800 /800	Capacity in tons	75		
Length, mm	14000/15000	Number	2-4		
Engine power, kW	11 / 15				

### 105 m<sup>3</sup> / hr WET - STATIONARY CONCRETE BATCHING PLANTS





Concrete Plant's Capacity		Mixer conveyor belt		Compressor	
Compacted concrete , m <sup>3</sup> /h	105	Width, mm	1000	Capacity in liter/min	1500
		Length, mm	28500	Operating pressure, kg/cm2	7.5
Mixer Specifications		Engine power, kW	30	Engine power, kW	7.5
Mixer capacity, m <sup>3</sup>	2.0				
Dry concrete capacity, liter	3000	Weighing capacities		Water pump	
Capacity of compacted concrete, liter	2000	Aggregate weighing kg	5000	Capacity in m <sup>3</sup> /h	50
Engine power, kW	37 x 2	Cement weighing kg	2000	Operating pressure, bar	2-4
Mixer type	Single and	Water weighing kg	1000	Tank storage, m <sup>3</sup>	2x1
	twin shaft mixer	Additive weighing kg	50		
		Screw conveyor		Total engine power	
Aggregate bunker		Diameter in mm	273	Standard (twin) silo, silo/kW	185 (2 silos)
No of aggregate bunker cell	4-6	Length, mm	11500		
Capacity of bunker cell, m <sup>3</sup>	30-50	Engine power, kW	15		
Total bunker capacity, m <sup>3</sup>	120-30				
		Cement silo			
Aggregate weighing bunker		Capacity in tons	100		
Width, mm	1000	Number	2-4		
Length, mm	15500				
Engine power , kW	15				









TECHNICAL CRECIFICATIONS / ACURNAM CTN 400



TECHNICAL SPECIFICATIONS / ASURMAK STN 130					
Concrete Plant's Capacity Compacted concrete , m <sup>3</sup> /h	130	Mixer conveyor belt Width , mm	1000	Compressor Capacity in liter/min	2400
		Length, mm	30000	Operating pressure, kg/cm <sup>2</sup>	8
Mixer Specifications		Engine power, kW	37	Engine power, kW	18.5
Mixer capacity, m <sup>3</sup>	3.0				
Dry concrete capacity, liter	4500	Weighing capacities		Water pump	
Capacity of compacted concrete, liter	3000	Aggregate weighing kg	5000	Capacity in m <sup>3</sup> /h	50
Engine power, kW	55 x 2	Cement weighing kg	2000	Operating pressure, bar	2-4
Mixer type	Twin shaft mixer	Water weighing kg	1000	Tank storage, m <sup>3</sup>	2x1
		Additive weighing kg	50		
Aggregate bunker				Total engine power	
No of aggregate bunker cell	4-6	Screw conveyor		Standard (twin) silo, silo/kW	215 (2 silos)
Capacity of bunker cell, m <sup>3</sup>	40-50	Diameter in mm	273		
Total bunker capacity, m <sup>3</sup>	160-300	Length, mm	11500		
		Engine power, kW	15		
Aggregate weighing bunker					
Bunker capacity, mm	1000	Cement silo			
Width, mm	1000	Capacity in tons	100		
Length, mm	1600	Number	2-4		
Engine power, kW	22				

## 180 m<sup>3</sup> / hr WET - STATIONARY CONCRETE BATCHING PLANTS





Concrete Plant's Capacity		Mixer conveyor belt		Compressor	
Compacted concrete , m <sup>3</sup> /h	180	Width, mm	1200	Capacity in liter/min	2400
		Length, mm	34500	Operating pressure, kg/cm <sup>2</sup>	8
Mixer Specifications		Engine power, kW	75	Engine power, kW	18.5
Mixer capacity, m <sup>3</sup>	4.5				
Dry concrete capacity, liter	6750	Weighing capacities		Water pump	
Capacity of compacted concrete, liter	4500	Aggregate weighing kg	11000	Capacity in m <sup>3</sup> /h	2x50
Engine power, kW	90x 2	Cement weighing kg	3000	Operating pressure, bar	2-4
Mixer type	Twin shaft horizontal	Water weighing kg	1250	Tank storage, m <sup>3</sup>	3x1
	mixer	Additive weighing kg	50		
				Total engine power	
Aggregate bunker		Screw conveyor		Standard (twin) silo, silo/kW	325 (2 silos)
No of aggregate bunker cell	4-8	Diameter in mm	323		
Capacity of bunker cell , m <sup>3</sup>	40-50	Length, mm	12000		
Total bunker capacity, m <sup>3</sup>	160-400	Engine power, kW	18,5		
Aggregate weighing bunker		Cement silo			
Width, mm	2x1200	Capacity in tons	100		
Length, mm	2x10000	Number	2-4		
Engine power, kW	2x15				







TECHNICAL SPECIFICATIONS / ASURMAK MCP 35					
Concrete Plant's Capacity		Width, mm	650	Compressor	
Compacted concrete, m <sup>3</sup> /h	35	Length, mm	8000	Capacity in liter/min	1100
		Engine power, kW	11	Operating pressure, kg/cm <sup>2</sup>	7,5
Mixer Specifications				Engine power, kW	7,5
Mixer capacity, m <sup>3</sup>	0,5	Weighing capacities			
Dry concrete capacity, liter	750	Aggregate weighing kg	1000	Water tank with pump	
Capacity of compacted concrete, liter	500	Cement weighingh kg	300	Capacity tank (ton)	3
Engine power, kW	18,5	Water weighing kg	150	Pump engine power, kw	1,5
Mixer type,	single shaft mixer	Additive weighing kg	20	Pump capacity (m <sup>3</sup> /hr)	25
Aggregate bunker					
No of aggregate bunker cell	4			Additive tank with pump	
Capacity of bunker cell , m <sup>3</sup>	8	Screw conveyor		Capacity (tank) ton	1
Total bunker capacity, m <sup>3</sup>	32	Diameter in mm	193	Pump engine power, kw	0,75
		Length, mm	10000	Pump capacity (lt/hr)	1400
Aggregate weighing bunker		Engine power, kW	7,5		
Width, mm	650			Total engine power	
Length, mm	3900	Cement silo		Standard (twin) 15 tons, 2 silo/kW	60
Engine power, kW	11	Capacity in tons	12		
		Number	2		
Mixer conveyor belt					







#### TECHNICAL SPECIFICATIONS / ASURMAK MCP 60

Concrete Plant's Capacity		Mixe		Compressor	
Compacted concrete , m3/h	60	conveyor belt		Capacity in liter/min	1100
		Width, mm	800	Operating pressure, kg/cm <sup>2</sup>	7.5
Mixer Specifications		Length, mm	8250	Engine power, kW	7.5
Mixer capacity, m <sup>3</sup>	1.0	Engine power, kW	11		
Dry concrete capacity, liter	1500			Water tank with pump	
Capacity of compacted concrete, liter	1000	Weighing capacities		Capacity tank (ton)	3
Engine power, kW	37	Aggregate weighing kg	2000	Pump engine power, kw	1,5
Mixer type	Pan type,	Cement weighing kg	500	Pump capacity (m <sup>3</sup> /hr)	25
planet type, single shaft horizontal mixer		Water weighing kg	300		
		Additive weighing kg	20	Additive tank with pump	
Aggregate bunker		Screw conveyor		Capacity (tank) ton	1
No of aggregate bunker cell	4	Diameter in mm	219	Pump engine power, kw	0,75
Capacity of bunker cell, m <sup>3</sup>	10	Length, mm	10000	Pump capacity (lt/hr)	1400
Total bunker capacity, m <sup>3</sup>	40	Engine power, kW	11		
				Total engine power	
Aggregate weighing bunker		Cement silo		Standard silo, (15 T X2), kW	110
Width, mm	800	Capacity in tons	15		
Length, mm	3900	Number	2		
Engine power, kW	11				

## ASUR MOBILE CONCRETE PLANTS

Do you need concrete for your projects urgently? Considering your requirements, with its concrete plants designed in various capacities, ASUR offers you a solution partner for all your projects and other different building sites. Therefore, it renders the best, the most efficient and cost-effective services for your mobilized concrete with its plants of 30  $m^3/hr$ . 60  $m^3/hr$  90  $m^3/hr$ and 100 m<sup>3</sup>/hr. So, in addition to the necessary mobility for your projects, it enables fast conveyance between your building sites, fast assembling and disassembling opportunities, and offers any improvements and innovations required by our age and technology. ASUR mobile concrete plants have become a mostly preferred brand not only on the Turkish markets but also on the global markets thanks to its production and design in European standards.

خطوط الصب الكونكريتي المتنقلة







#### المواصفات التقنية

#### **TECHNICAL SPECIFICATIONS / ASURMAK STN 240**

#### **Concrete Plant's Capacity**

Compacted concrete, m3/h

#### **Mixer Specifications**

Mixer capacity, m<sup>3</sup>
Dry concrete capacity, liter
Capacity of compacted concrete, liter
Engine power, kW
Mixer type,

#### Aggregate bunker

No of aggregate bunker cell Capacity of bunker cell, m<sup>3</sup> Total bunker capacity, m<sup>3</sup>

#### Aggregate weighing bunker

Width, mm Length, mm Engine power, kW

#### Mixer conveyor belt

Width, mm Length, mm Engine power, kW

#### Weighing capacities

Aggregate weighing kg Cement weighingh kg Water weighing kg Additive weighing kg

#### Screw conveyor

Diameter in mm Length, mm Engine power, kW

#### Cement silo

Capacity in tons Number

#### Compressor

Capacity in liter/min Operating pressure, kg/cm<sup>2</sup> Engine power, kW

#### Water pump

Capacity in m<sup>3</sup>/h Operating pressure, bar Tank storage, m<sup>3</sup>

#### Total engine power

Standard (twin) 15 tons, 2 silo/kW

## 100 m<sup>3</sup> / hr WET- MOBILE CONCRETE BATCHING PLANTS







oncrete Plant's Capacity		Mixer feeding bucket		Compressor	
ompacted concrete, m3/h	100	Capacity in liter	4500	Capacity in liter/min	1500
		Engine power, kW	30	Operating pressure, kg/cm <sup>2</sup>	7,5
lixer Specifications				Engine power, kW	7,5
lixer capacity, m <sup>3</sup>	2,0	Weighing capacities			
ry concrete capacity, liter	3000	Aggregate weighing kg	5000	Water tank with pump	
apacity of compacted concrete, liter	2000	Cement weighing kg	1250	Capacity tank (ton)	3
ngine power, kW	37x 2	Water weighing kg	500	Pump engine power, kw	1,5
lixer type	single shaft mixer	Additive weighing kg	50	Pump capacity (m <sup>3</sup> /hr)	25
ggregate bunker		Screw conveyor		Additive tank with pump	
o of aggregate bunker cell	4	Diameter in mm	273	Capacity (tank) ton	1
apacity of bunker cell , m <sup>3</sup>	15	Length, mm	10000 - 11500	Pump engine power, kw	0,75
otal bunker capacity, m <sup>3</sup>	60	Engine power, kW	15	Pump capacity (lt/hr)	1400
ggregate weighing bunker		Cement silo		Total engine power	
/idth , mm	1000	Capacity in tons	100	Standard (twin) silo, silo/kW	160 (2 silos)
ength , mm	7500	Number	2-4		
ngine power, kW	11				





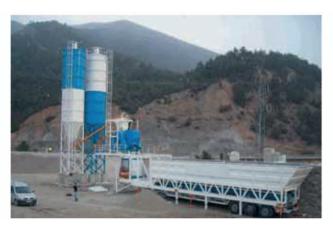


بفات التقنية	TEC المواص	CHNICAL SPECIFICATI	ONS /ASURMAK	MCP 100 S	
Concrete Plant's Capacity Compacted concrete, m <sup>3</sup> /h	100	Mixer Conveyor Belt Width, mm Lenght, mm	1000 13000	Water tank with pump Capacity tank (ton) Pump engine power, kw	3 1,5
Mixer Specifications Mixer capacity, m <sup>3</sup> Dry concrete capacity, liter Capacity of compacted concrete, liter Engine power, kW Mixer type shaft and	2 3000 2000 37x 2 Single	Engine Power, kW  Weighing capacities Aggregate weighing kg Cement weighing kg Water weighing kg Additive weighing kg	18,5 5000 1000 750 50	Pump capacity (m <sup>3</sup> /hr)  Additive tank with pump Capacity (tank) ton Pump engine power, kw Pump capacity (lt/hr)	25 1 0,75 1400
<b>Aggregate bunker</b> No of aggregate bunker cell Capacity of bunker cell , m <sup>3</sup>	twin shaft  4 15	Screw conveyor Diameter in mm Length , mm Engine power , kW	273 11500 15	<b>Water pump</b> Capacity in m <sup>3</sup> /h Operating pressure , bar Tank storage, m <sup>3</sup>	50 2-4 2x1
Total bunker capacity, m <sup>3</sup> Aggregate weighing bunker  Width, mm	1000	Cement silo Capacity in tons Number	100 2-4	Total engine power Standard (twin) silo, silo/kW	175 (2 silos)
Length, mm Engine power, kW	5000 11	Compressor Capacity in liter/min Operating pressure , kg/cm <sup>2</sup> Engine power, kW	1500 7,5 7,5		



















# REFERENCES





## FACTORY - CONTACT INFORMATION

#### INTERNATIONAL SALES MANAGER

GSM & WHATSAPP :+90 530 467 63 06

Phone +90 312 394 65 63 - Fax: +90 312 394 65 53

E-mail: sales1@asurmakina.com.tr

Factory: Dağyaka Mah. 2008. Cad. No:1 Kahramankazan/ANKARA/TURKEY













## MACHINERY AND ENGINEERING

CONCRETE AND CRUSHING SCREENING BATCHING PLANTS

خطوط انتاج الخرسانة الثابتة والمتنقلة خطوط كسارات الحجر و السكرين (باودر الحجر)



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